

Work Order ID 87857

87857

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July-17-12 8:08:43 AM

Item ID: D350-578-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 7/17/12 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/18/12 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2432

Rev F3

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

0.00

DAS
16
2-23

2/4/23

JB

JLS MLT 12-7-17
(6)

160

0.00

160

Packaging

Packaging

Pick Kit

Memo

0.00

6 12/07/17 JB

170

0.00

170

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

DAS
16
2-23

2/4/23

(16)

Work Order ID 87857

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Item ID: D350-578-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bearpaw
Start Date: 7/17/12 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 7/18/12 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: _____								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

12/17/12 3 (6)

12/17/24

ME
12-04-23

Picklist Print

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Work Order ID: 87857

Parent Item: D350-578-011

Start Date: 7/17/12

Required Date: 7/18/12

Parent Item Name: Bearpaw

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-17A Bolt		Purchased	No			160	Each	229.0000	12	72			
-----------------	--	-----------	----	--	--	-----	------	----------	----	----	--	--	--

Location	Loc Qty	Loc Code
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ST358	224	
116704	0	
121541	224	121541
ST359	5	
112314	0	
121068	5	

D2182B Rubber Cushion		Manufactured	No			160	f	368.2182	2.5	15			
--------------------------	--	--------------	----	--	--	-----	---	----------	-----	----	--	--	--

Location	Loc Qty	Loc Code
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ST410	368.21817	
63413	1.6	
66063	41.61817	
86201	325	86201

D2274 Radius Block		Manufactured	No			160	Each	130.0000	12	72			
-----------------------	--	--------------	----	--	--	-----	------	----------	----	----	--	--	--

Location	Loc Qty	Loc Code
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ST007	130	
85455	130	

D2432 206 (24") Bearpaw		Manufactured	No			160	Each	0.0000	2	12			
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Picklist Print

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Work Order ID: 87857

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 7/17/12

Required Date: 7/18/12

Start Qty: 6.00

Required Qty: 6.00

D2438

Clamp

Manufactured No

160 Each 114.0000

6 36 ✓ JB

Location

Loc Qty

Loc Code

ST456

114

77038

6

83266

50

86871

58

100 87532

26 29 X 86871

D2529

Washer

Manufactured No

160 Each 155.0000

12 72 ✓ JB

Location

Loc Qty

Loc Code

ST010

155

79485

18

84435

137

84435

MS21042L4

Nut

Purchased No

160 Each 2,085.0000

12 72 ✓ JB 12/07/12

Location

Loc Qty

Loc Code

ST300

2085

119075

116

121011

193

121444

1776

121444

NASH49D0463J

Washer

Purchased No

160 Each 373.0000

24 144 ✓ JB 12/07/12

Location

Loc Qty

Loc Code

ST299

373

121912

373

121912

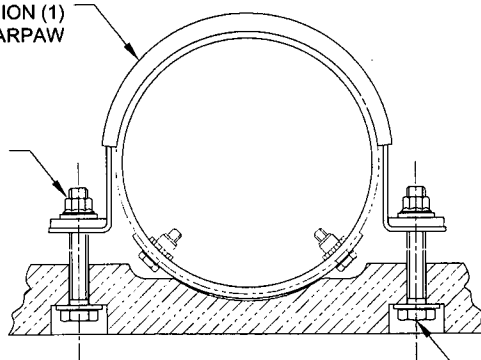
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Shop Packet Print

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D2438 CLAMP (1)
D2182B050 RUBBER CUSHION (1)
3 PL PER BEARPAW

MS21042L4 NUT (1)
AN960JD416 WASHER (1)
D2274 RADIUS BLOCK (1)
D2529 WASHER (1)
AN4-17A BOLT (1)
6 PL PER BEARPAW



ADDITIONAL AN960JD416 WASHERS MAY BE INSTALLED UNDER THE NUTS TO ENSURE 1.5-4 THREADS IN SAFETY ON THE BOLTS. ALTHOUGH NOT GENERALLY NECESSARY, IT IS ALSO ACCEPTABLE TO REPLACE THE AN4 BOLTS PROVIDED WITH LONGER OR SHORTER AN4 BOLTS, IF REQUIRED.

Section A-A
Figure 4 – Clamping Detail

5.0 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D350-578-011	BEARPAW INSTALLATION
	X	D350-578-021	BEARPAW INSTALLATION
6	6	D2182B050	Rubber Cushion
12	12	D2274	Radius Block
12	12	D2529	Washer
6	6	D2438	Clamp
2		D2432F	Bearpaw
	2	D2672F	Bearpaw
12	12	AN4-17A	Bolt
24	24	AN960JD416	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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